



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
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RBW895-3101-04-117-05

Job Sheet 199612



Part No: RBW895-3101-04-117-05

Job Qty: 2 pcs

Part Name: Top



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/28/19

Job Tracking No:

Due Date: 10/14/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW895-3101-04-117 Rev 1 IPP Rev. A 19.08.16 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	NV5000 - 1	2 pcs	10/14/19		1.00	2.00	NV5000 - 1		J.C.A.
							NV5000 - 2		
110	QC 2	2 pcs	10/14/19		0.00	0.00	QC 2 - 1		S.C.L. 19-09-27
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		

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Container No: S218061



Part: RBW895-3101-04-117-05

Job No: 199612

Serial No/Batch: S218061

Revision: 1

Inspector:

Exp Date:

Instructions:

Date: 09/27/19

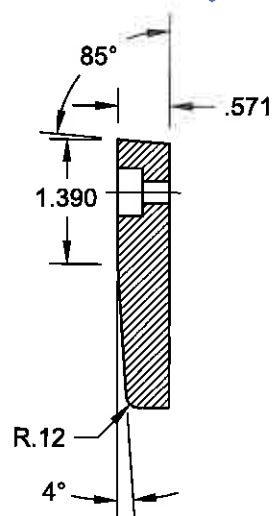
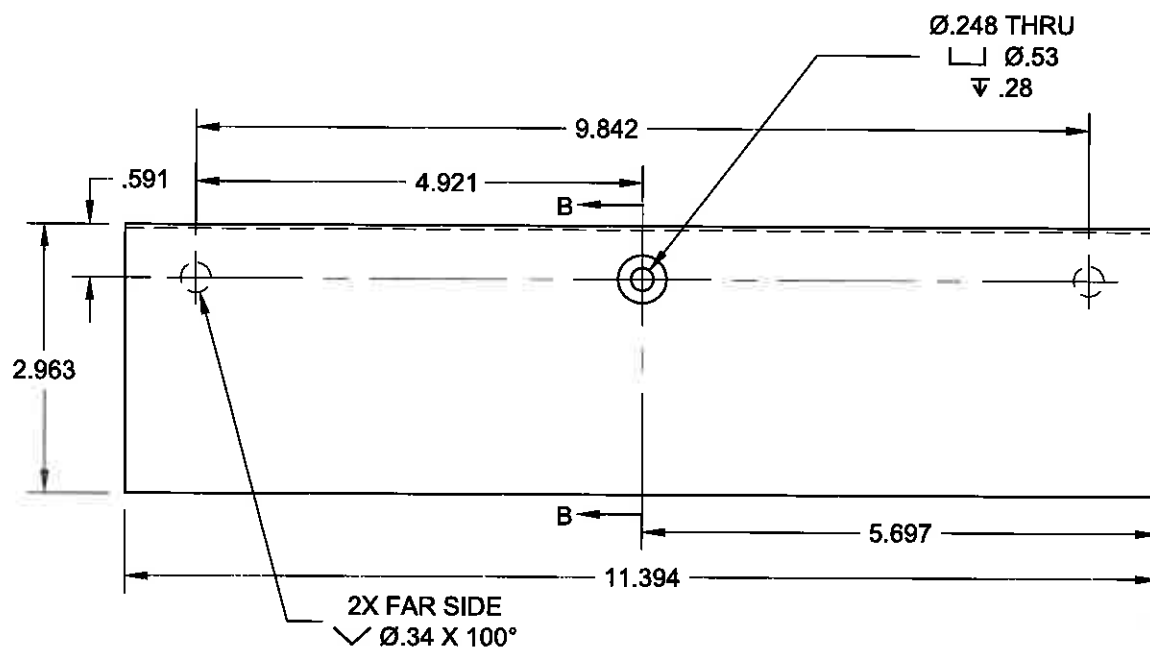
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				QC 2 - 65			
				QC 2 - 5			
				QC 2 - 71			
				QC 2 - 73			
				QC 2 - 69			
120 QC 8	2 pcs	10/14/19	0.00 0.00	QC 8 - 12			
				QC 8 - 14	OK 12/09/28		
				QC 8 - 17			
				QC 8 - 20			
				QC 8 - 25			
				QC 8 - 3			
				QC 8 - 32			
				QC 8 - 33			
				QC 8 - 35			
				QC 8 - 39			
				QC 8 - 4			
				QC 8 - 44			
				QC 8 - 45			
				QC 8 - 49			
				QC 8 - 58			
				QC 8 - 8			
				QC 8 - 9			
				QC 8 - 68			
				QC 8 - 67			
				QC 8 - 1 (A)			
				QC 8 - 47			
				QC 8 - 40			
				QC 8 - 52			
				QC 8 - 23			
				QC 8 - 57			
130 Packaging 3-1 - Stock - B4B	2 pcs	10/14/19	0.00 0.00	Packaging 3 - 1 - B4B			
				Packaging 3 - 2 - B4B			
				Packaging 3 - 3 - B4B			
				Packaging 3 - 4 - B4B	DAS		
				Packaging 3 - 5 - B4B	21		
140 QC 21 - SA	2 pcs	10/14/19	0.00 0.00	QC 21 - SA - 21	9-89		
				QC 21 - SA - 70			
Part Op 100 - 1-Machine as per folio FC968 FOLIO REV: <u>44</u> DWG REV: <u>1</u> 2-Deburr Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB 120 - QC8- Inspect parts - second check 130 - Identify as per dwg & Stock Location: _____ 140 - QC21- Final Inspection - Work Order Release							
Job BOM							
Part / Item	Component Name	Quantity	Operation	Container			
8702K566	UHMW Bar, Black, 3" Wide, 3/4" Thick	1.9400 ft (.97 ea)	100-NV5000 - 1	S210 741			
Job Allocations							
Operation	Component Part	Required	Inventory	Allocated			
100-NV5000 - 1	8702K566	2	7	0			
Part Specifications							
Specifications could not be found.							

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



SECTION B-B

05
TOP
BOARD

RED BARN MACHINE	
TITLE M/R BLADE BLOCKING AND PROTECTOR TOOL	
DWG NO. RBW895-3101-04-117-05	REV 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWN BY: PERRITT
TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	APPROVED <i>D. Med</i>
FRACTIONS ± 1/32 ANGLES ± .5°	HEAT TREAT FINISH
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC
SCALE 1:2	DATE 3-4-10
SHEET 5 of 9	

Entered: LRDate: Oct 23/19

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. 19-7513Route update only ☐

Job: <u>199612</u> Part No. <u>RBW895-3101-04</u> <u>- 117-05</u>		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☒		DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☒ Water Jet ☐ Supplier Quality ☐			
Date: <u>Sept. 18, 2019</u>		Sequence #: <u>100</u>		QTY Affected: <u>24</u>		MRB (QSI042) DAS 51 9-89 <u>10/09/18</u>	
Description Work Order Deviation				Disposition			
IT IS ACCEPTABLE TO USE UHMW INSTEAD OF PHENOLIC				THIS DEVIATION IS ACCEPTABLE THE FIT, FORM, AND FUNCTION OF THE PART WILL BE AS ORIGINALLY INTENDED			
Completed By <u>5C-L</u> <u>10/09/18</u>				Lead hand / Supervisor <u>only</u> <u>10/09/18</u>			
QC / QA Coordinator DAS 68 9-89 OCT 02 2019							
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☒ Product Improvement ☒ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☒ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☒ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread					
		Other/Details:					